

Garant

Steel boring bar A.. PCLNL 95°, for indexable inserts CN., left-hand, Shank Ø / insert size: 25/12mm


Order data

Order number	250037 25/12
GTIN	4045197650238
Item class	21T

Technical description

Lever	259015 2
suitable indexable insert	CN.. 1204..
Insert size	12 mm
ISO code toolholder	A25R PCLNR/L12
Shim punches pack	259047 2
Lever screw	259018 8
Shim pins pack	259044 2
Centre offset L_3	17 mm
Shim	259031 2
Minimum pre-drill $\varnothing D_{min}$	32 mm
Overall length L	200 mm
Clamping height L_2	24 mm
Setting angle κ	95 degrees
Shank $\varnothing D_s$	25 mm
Standard	DIN 8024
Application type	left-hand

Boring depth up to	3xD
Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring Bar

Accessories

Lever Type 2	259015 2
Lever screw Type 8	259018 8
Shim Type 2	259031 2
Set of shim pins 10 pieces Type 2	259044 2
Shim punches set 10 pieces Type 2	259047 2
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
Precision Bit for Torx®, 1/4 inch E 6.3 Torx® profile TX15	674248 TX15